

SHEIKH ABDUL MALIK

PEC Registration no: POLY/142

enr.abdulmalik89@gmail.com

0092 315 2230037

OBJECTIVE

Looking for an opportunity in a reputable & professional organization where I can use my knowledge and skills to grow along with the organization.

PROFESSIONAL SUMMARY

Experience Summary : Over 7 years of experience in field of production management in rigid packaging. Sound technical knowledge of operation and installation of IM, IBM, ISBM, EBM machines and qualification of respective mold.

Duration

Organization & Designation

From Mar-16

Sunrise Plastics Industries
As **Manager Production**

June-15 to Dec-15

Plastech Autosafe
as **Production Engineer**

Jan -13 to June-15

Novatex Ltd
As **Shift Engineer**

Education Summary : B.E. Polymer and Petrochemical from NEDUET Karachi in Dec 2011

Achievements :

- ✓ Successful qualification of more than 15 molds of bottles, caps, tubs and lids for our different multinational clients during one calendar year.
- ✓ Successful implementation of online scrap crushing and pre mixing system to reduce contamination and time on EBM lines.
- ✓ Successfully build a SPC system to monitor performance of machines and production efficiency

PROFESSIONAL EXPERIENCE

Manager Production

**Sunrise Plastics Industries
(SITE Karachi)**

from Mar-16

Sunrise plastic is a leading manufacturer of bottles and closures for Hair care, cosmetics, chemicals, food grade and pharmaceutical products using EBM, IBM, ISBM and IM machines.

- ✓ Overseeing production processes in all aspects
- ✓ Liaising with production planner, warehouse, and M&U department to ensure smooth production.
- ✓ Monitoring performance of production and machine by using SPC's
- ✓ Correspondence with manufacturer and agents of machines, molds and other equipment when required.
- ✓ Liaising with service engineer on new project installation, retrofitting and complain calls.
- ✓ Selection of molding machines and qualification of new molds.

- ✓ Working on continuous improvement of operation including reduction of time gaps, automation ideas and revision of process layouts.

Projects

- ✓ Working on design of a **clean room with zero dust particals.**
- ✓ Installation, commissioning and startup of **DEMAG systec 350 thin wall injection molding** along with **IML robot** and qualification of yogurt cup mold for **Nestle Pakistan.** (Aug 2019)
- ✓ Installation, commissioning and startup of **ASB 12 M ISBM** machine and qualification of 6 molds of oil bottles **Dabur Pakistan** (May 19 - Oct 19)
- ✓ Installation, commissioning and startup of **Meccano Plastica (Italy) MP5X EBM** machine with its service engineer. (Jan 2019)
- ✓ Installation, Commissioning and startup of **RTD R4 (USA) accumulator type EBM** machine and qualification of 2 milk handled bottles molds. (Nov 2018)
- ✓ Commissioning, and startup of **MAGIC (Italy) ME- L5/D** EBM machine and **qualification of 200ml and 400ml shampoo bottles molds** along with Magic service engineer. (Oct 17 – Nov 17)
- ✓ Commissioning and startup of **DEMAG Systec 210 and 280** machines along with IML robot installation, **qualification of 4 thin wall ice cream containers for Walls (unilever)** along with DEMAG service engineer (Mar 17 – Apr 17)
- ✓ Commissioning and startup of **Krauss Maffei Double injection molding** machine along with Krauss Maffei Service engineer. (Jan 2017)
- ✓ Commissioning and first startup of **ASB 70 DPH** machine along with ASB Service engineer. (Apr 2016)

In House workshops

- ✓ 1 week training and workshop on Injection molding (selection of injection unit, clamp unit, dry cycle optimization and thin wall process) from **Mr. Bruno Louis Guillemin of Ultracare Ltd (New Zealand).**
- ✓ 5 days workshop on EBM from **Mr. Nick Thacker of Blow it All Ltd (England).** Arranged by **Unilever Pakistan.**

Plastech Autosafe (Korangi Industrial Area Karachi)

Jun-15 to Dec-15

Plastech Autosafe is a leading manufacturer and assembler of Seat belts, automotive interior parts, disposable tableware and injection molded bottle caps.

- ✓ Worked as **Production Engineer** in Injection Molding Department.
- ✓ Handling production of 9 injection molding machines including DEMAG, Dr BOY, Toyo and Haitian.
- ✓ Troubleshooting problems related to process and monitoring daily parameters.
- ✓ Implementing daily production order by distributing it on each shifts and machines.
- ✓ Scheduling maintenance required for machine, mold and hot runner and creating job orders.

Novatex Ltd. (Landhi Karachi)

Jan-13 to Jun-15

Novatex Ltd is a leading manufacturer of PET (Polyethylene Terephthalate) resin for bottle, textile and packaging industries.

- ✓ In charge of 9 HUSKY perform injection molding machines and a NISSEI ASB stretch blow molding machine.

- ✓ Implementation of shift wise production plans as per instruction from production in charge and plant manager.
- ✓ Monitoring and controlling parameters, shift wise color consumption and optimizing machine to targeted cycle times.
- ✓ Tracing and troubleshooting problems appear in machines, auxiliaries, and defect in products.
- ✓ Generating permits for maintenances and changeovers and supervising mold changeover and maintenance teams.
- ✓ Ensuring equipments are isolated and proper tags are in place before any maintenance.
- ✓ Participating in weekly fire safety drill as fire team leader.

In House training

- ✓ In house training of Standard method and execution related to process and maintenance of Husky preform injection molding system from Husky training team.

ACADEMIC QUALIFICATION

B.E. Polymer and Petrochemicals

- ✓ From **NEDUET Karachi** in December 2011 with 1st Division

Intermediate

- ✓ From **S.M Government Science College** in 2007 with Grade "A"

Matriculation

- ✓ From **Board of Secondary Education Karachi** in 2005 with Grade "A"

ACADEMIC PROJECTS

- ✓ Stabilization of Light Naphtha (2011)
- ✓ Multi cavity mold alignment (2010)

SKILLS

COMPUTER SKILLS

- ✓ Windows XP/Vista/7
- ✓ MS Office

ERP SKILLS

- ✓ SAP

PERSONAL SKILL

- ✓ Goal Oriented & Ambitious
- ✓ Ability to remain calm under stress
- ✓ Self-supervising & Strong determination

EXTRACURRICULAR ACTIVITIES

- ✓ Watching documentaries, cricket and news.
- ✓ Internet Surfing.

PERSONAL INFORMATION

Father name: Sheikh Abdul Khaliq

Date of Birth: July 05

CNIC: 42301-0305534-1

Nationality: Pakistani

Marital Status: Married